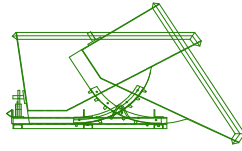


Roura Material Handling, Inc.



PULL DOWN TRIP LEVER RELEASE

OPERATING INSTRUCTIONS

DUMPING THE HOPPER

1. The operator will transport the hopper to the area where the hopper is to be dumped.
2. The operator will lower the hopper to the ground, set the parking brake, turn off the fork-lift, get off the fork-lift
 - a. Remove the pull down cable from the hook located on the back of the self-dumping hopper and disengage the trip lever flip latch.
 - b. The operator will then return to the fork lift, release the parking brake, turn the fork lift back on and lift the hopper to a safe dumping position.
 - c. With the hopper in a safe dumping position, move the hopper into place, slowly lower the hopper onto the top of the container, set the parking brake and turn off the fork lift.
 - d. With the hopper in a safe dumping position to release the load:
 - i. Grab the cable handle
 - ii. Standing away from the hopper at a safe distance, extend your arm to a comfortable pulling position, then pull the cable to release the hopper to its dump position.
3. **ALWAYS USE THE SUPPLIED CABLE ASSEMBLY TO TRIP THE TRIP LEVER HANDLE, NEVER TRIP THE STEEL TRIP LEVER BY HAND TO ACTIVATE THE DUMP OF THE HOPPER**

PLACING THE HOPPER BODY BACK TO THE FILL POSITION

4. To upright the hopper body to the fill position, Roura recommends that the operator uses the front lip of the bulk container. This can be done by lowering the front nose of the hopper body on the top lip of the bulk container until the hopper body pin locks in place with the pull down handle.

RETURNING THE HOPPER TO BE FILLED

5. The operator will lower the hopper to the ground, set the parking brake, turn off the fork lift, get off the fork-lift and place the cable back on the hook located on the back of the hopper.
6. The operator will then return to the fork lift, release the parking brake, turn the fork lift back on and lift the hopper to a safe position and return the fork lift to its designated area.
7. The fork lift can now be fully disengaged from the self-dumping hopper. The hopper is now ready to fill for another dump cycle.

NOTE: The Operator should always inspect the Self-dumping hopper to ensure that all components are in proper working order. If a component such as the Pull Down handle assembly is not in working order please call Roura Material Handling, Inc. for replacement parts.