

A-Cam Brake Kit Installation

Components



- Caster Yoke
- Wheel with bearing and steel combination washers installed.
- Spanner Bushing
- Axle & Nut
- Brake Pedal
- Brake Plate with Bearing Carriage
- Spacer Washer

Insert spanner bushing into wheel and fit into caster yoke.
Install axle.



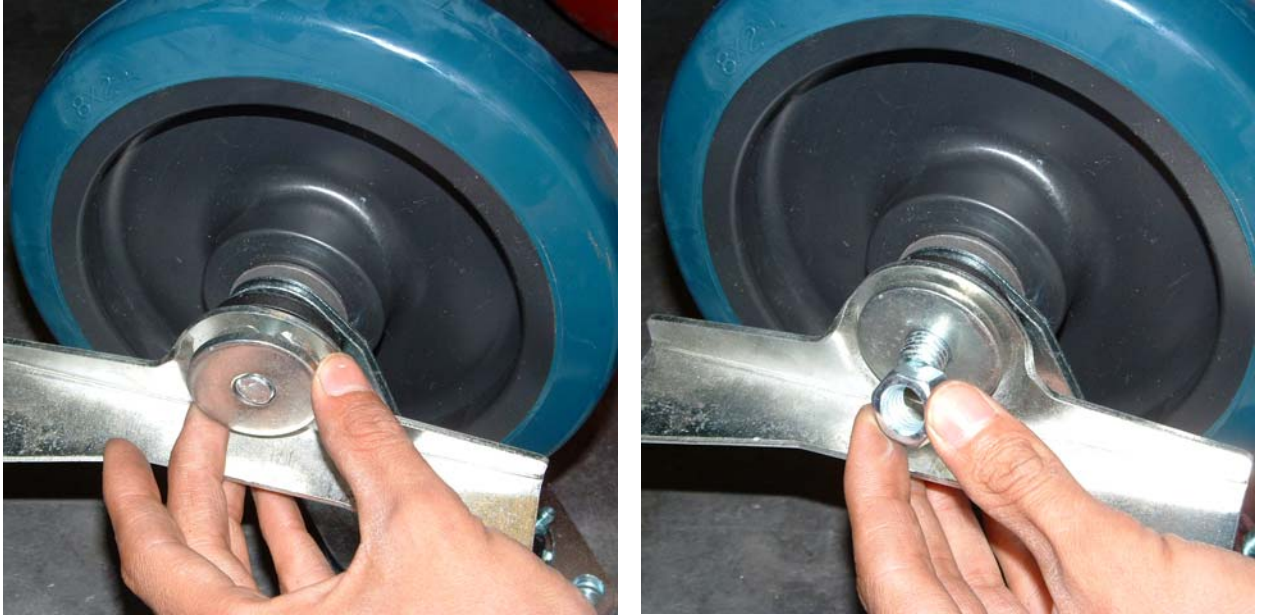
Slide brake plate over the axle with the bearing carriage facing out. **The arrow on the carriage must be pointing upward at the time of installation for proper alignment.**



Install brake pedal. 3 channels on the brake pedal will line up with the bearings on the brake plate.



Install spacer washer and then the axle nut.



Tighten nut with an impact wrench.

Note: Nut MUST be first tightened completely to compress the brake components together otherwise it may not operate properly. Then loosen the nut $\frac{1}{4}$ turn until wheel moves freely and the brake pedal rotates on the axle.